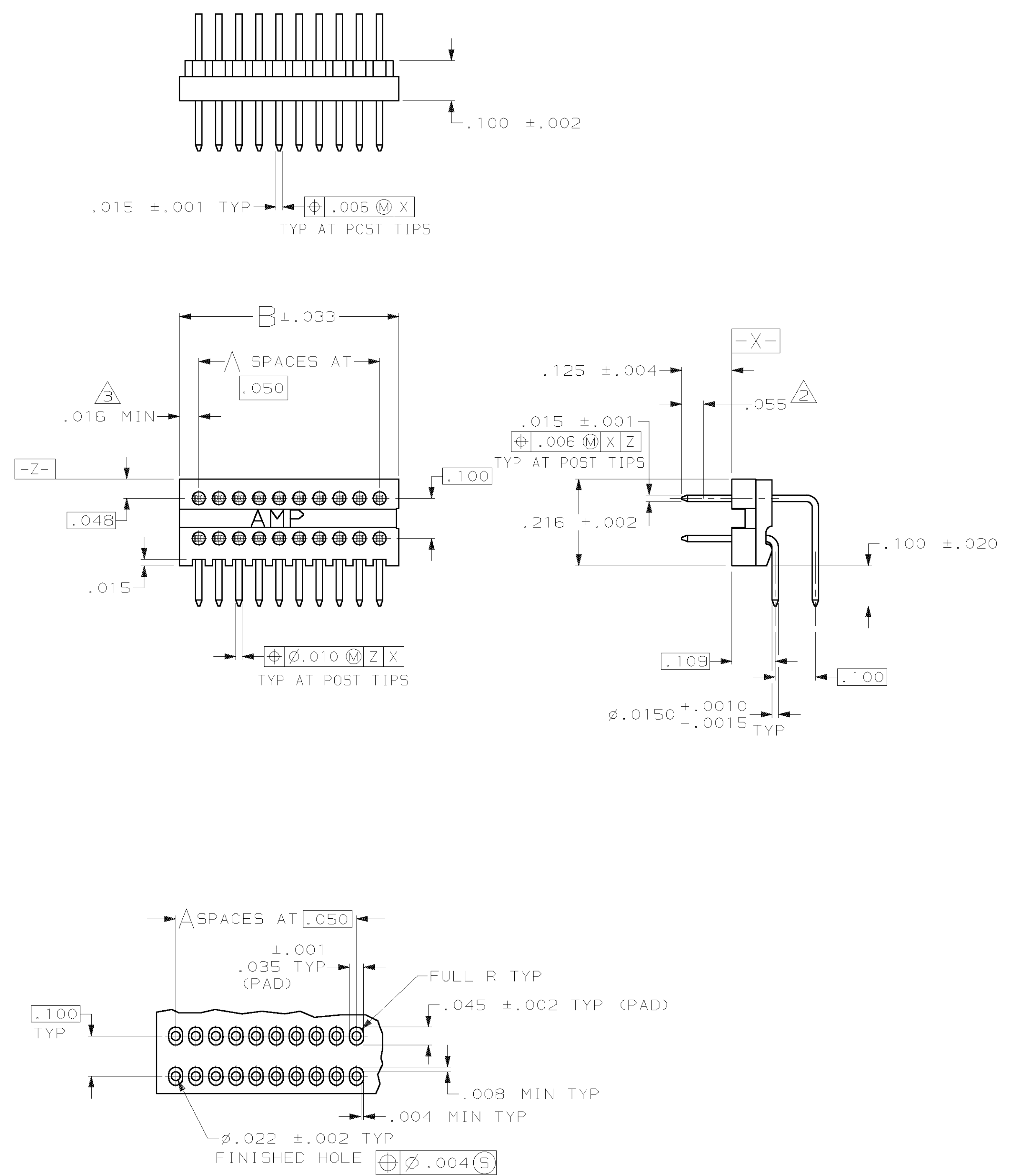


LOC		DIST		P		ZONE		LTR		REVISIONS		
AD	39									DESCRIPTION	DATE	APPD
										REV PER 063C-0510-04	11NOV04	JR/DS

- ① CONTACT AREA PLATED WITH .000030 GOLD;  
SOLDER TAILS PLATED WITH .000150 MIN TIN-LEAD;  
ALL OVER .000050 MIN NICKEL
- ② POINT OF MEASUREMENT FOR PLATING THICKNESS
- ③ THE NOTED DIMENSION APPLIES AT THE  
INTERSECTION OF THE POST AND HOUSING.
- ④ CONTACT AREA PLATED WITH .000030 GOLD;  
SOLDER TAILS PLATED WITH .000150 MIN TIN;  
ALL OVER .000050 MIN NICKEL



RECOMMENDED HOLE PATTERN  
FOR MANUAL INSERTION

	B	A	NO OF POSN	PART NUMBER
④	2.515	49	100	6-104118-7
④	2.015	39	80	6-104118-6
④	1.815	35	72	6-104118-5
④	1.515	29	60	6-104118-4
④	1.115	21	44	6-104118-3
④	1.015	19	40	6-104118-2
④	.865	16	34	6-104118-1
④	.765	14	30	6-104118-0
④	.665	12	26	5-104118-9
④	.615	11	24	5-104118-8
④	.515	9	20	5-104118-7
④	.415	7	16	5-104118-6
④	.365	6	14	5-104118-5
④	.315	5	12	5-104118-4
④	.265	4	10	5-104118-3
④	.215	3	8	5-104118-2
④	1.265	24	50	5-104118-1
①	2.515	49	100	1-104118-7
①	2.015	39	80	1-104118-6
①	1.815	35	72	1-104118-5
①	1.515	29	60	1-104118-4
①	1.115	21	44	1-104118-3
①	1.015	19	40	1-104118-2
①	.865	16	34	1-104118-1
①	.765	14	30	1-104118-0
①	.665	12	26	104118-9
①	.615	11	24	104118-8
①	.515	9	20	104118-7
①	.415	7	16	104118-6
①	.365	6	14	104118-5
①	.315	5	12	104118-4
①	.265	4	10	104118-3
①	.215	3	8	104118-2
①	1.265	24	50	104118-1

DO NOT SCALE PRINT. UNLESS SPECIFIED DIMENSIONS IN INCHES TOLERANCES ON: 2 PLC DEC ± .005 3 PLC DEC ± .005 ANGLES ± -	DR 10-3-88 D CLOUSER CHK 10-3-88 T ZOLA APPD 10-3-88 T ZOLA	<b>AMP</b>   AMP INCORPORATED Harrisburg, Pa. 17105 NAME HEADER ASSEMBLY, RIGHT ANGLE, UNSHROUDED, DOUBLE ROW, AMPMODU® System 50	
HOUSING: THERMOPLASTIC COLOR-BLACK CONTACT: COPPER ALLOY	APPD 10-3-88 C SNYDER PRODUCT SPEC 108-1093		
FINISH SEE TABLE	APPLICATION SPEC 114-25031	SIZE <b>D</b> 00779	FSCM NO 104118
WEIGHT		SCALE 5:1	SHEET 1 OF 1